

RTP 300 TFE 18 SI 2

Polycarbonate

RTP Company

Message:

PTFE Lubricated - Silicone Lubricated

General Information			
Additive	PTFE lubricant (18%)		
	Silicone lubricant (2%)		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.30	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.60 - 0.80	%	ASTM D955
Moisture Content	0.020	%	
Primary Additive	18	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2070	MPa	ASTM D638
Tensile Strength	44.8	MPa	ASTM D638
Tensile Elongation (Yield)	> 10	%	ASTM D638
Flexural Modulus	2210	MPa	ASTM D790
Flexural Strength	71.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	320	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	1800	J/m	ASTM D4812
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+14	ohms	ASTM D257
Volume Resistivity	> 1.0E+14	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	288 - 316	°C	
Mold Temperature	82.2 - 121	°C	
Injection Pressure	68.9 - 103	MPa	

Injection instructions

Desiccant Type Dryer Required.

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

