

# RJM SE801G20

Acrylonitrile Styrene Copolymer

RJM International, Inc.

## Message:

RJM SE801G20 is an Acrylonitrile Styrene Copolymer (AS) product filled with 20% glass fiber. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Typical application: Additive/Masterbatch. Primary characteristic: flame rated.

General Information			
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Uses	Compounding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.21	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow	0.20 to 0.40	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	108	MPa	ASTM D638
Tensile Elongation (Break)	1.8	%	ASTM D638
Flexural Modulus	6860	MPa	ASTM D790
Flexural Strength	127	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	49	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature	100	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	90.0	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	220 to 260	°C	
Mold Temperature	60.0	°C	

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## Recommended distributors for this material

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