apilon 52® D-40L

Thermoplastic Polyurethane Elastomer (Polyester)

API SpA

Message:

apilon 52® D-40L is a thermoplastic polyurethane elastomer (polyester) (TPU-polyester) product. It can be processed by injection molding and is available in Europe. apilon 52® D-40L application areas include engineering/industrial accessories, electrical/electronic applications, electrical appliances, tools and home applications.

Features include: environmental protection/green Good processability Rapid Prototyping Cycle Good UV resistance

low temperature resistance

General Information					
Features	Good UV resistance				
	Recyclable materials Workability, good				
					Fast molding cycle
	Low temperature resistance Hydrolysis resistance				
	Uses	Handle			
Wheels					
Conveyor belt repair					
Electrical/Electronic Applications					
Electrical appliances					
Washer					
Power/other tools					
Pipe fittings					
Household goods					
Sporting goods					
Coating application					
Footwear					
Processing Method	Injection molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.21	g/cm³	ASTM D792		
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness			ASTM D2240		
Shaw A, 15 seconds	90		ASTM D2240		
Shaw D, 3 seconds	38		ASTM D2240		
Mechanical	Nominal Value	Unit	Test Method		

Tensile Strength			ASTM D638
	35.0	MPa	ASTM D638
100% strain	5.50	MPa	ASTM D638
300% strain	12.0	MPa	ASTM D638
Tensile Elongation (Break)	630	%	ASTM D638
Abrasion Resistance	30.0	mm³	DIN 53516
Elastomers	Nominal Value	Unit	Test Method
Tear Strength ¹	92.0	kN/m	ASTM D624
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (-20°C)	No Break		ASTM D256
Injection	Nominal Value	Unit	
Drying Temperature	80 - 100	°C	
Drying Time	2.0	hr	
Suggested Max Moisture	0.070	%	
Rear Temperature	180 - 190	°C	
Middle Temperature	185 - 200	°C	
Front Temperature	190 - 215	°C	
Nozzle Temperature	200 - 230	°C	
Mold Temperature	30 - 60	°C	
Injection Pressure	50.0 - 100	MPa	
Injection Rate	Slow-Moderate		
NOTE			
1.	With Notch		

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Recommended distributors for this material

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