Laser+® C 9000 (B64A)

Polyethylene Terephthalate

DAK Americas LLC

Message:

Laser+® C 9000 (B64A) is a Polyethylene Terephthalate (PET) material. It is available in Latin America or North America for injection blow molding, injection molding, or stretch blow molding.

Important attributes of Laser+® C 9000 (B64A) are:

Clarity

Copolymer

Eco-Friendly/Green

Food Contact Acceptable

Good Processability

Typical applications include:

Bottles

Containers

Food Contact Applications

Packaging

General Information	
Features	Copolymer
	Food Contact Acceptable
	Good Processability
	High Clarity
	Medium Viscosity
	Recyclable Material
Uses	Bottles
	Containers
	Food Packaging
Agency Ratings	FDA FCN 635
Appearance	Clear/Transparent
Forms	Pellets
Processing Method	Injection Blow Molding
	Injection Molding
	Stretch Blow Molding
	Stretch Blow Molding

Physical	Nominal Value	Unit	Test Method
Bulk Density	817	kg/m³	Internal Method
Acetaldehyde	< 2.0	ppm	Internal Method
Color			Internal Method
CIE b*	-4.8 to -2.0		
CIE L*	> 73		
Crystallinity	> 35	%	Internal Method

Intrinsic Viscosity	0.82 to 0.86	dl/g	Internal Method
Moisture Content - as packaged	< 0.25	wt%	Internal Method
Particle Size - Shape (Spherical)	3.40	mm	Internal Method
Chip Size - nominal	30.0	count/g	Internal Method
Fines - as packaged, +24 Mesh Size	< 0.1	wt%	Internal Method
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	243	°C	Internal Method
Injection	Nominal Value	Unit	
Drying Temperature	149 to 166	°C	
Drying Time	4.0 to 6.0	hr	
Dew Point	< -36.7	°C	

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Recommended distributors for this material

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