# Nylene® 311-G13 HS

### Polyamide 66

#### **Custom Resins Group**

#### Message:

Nylene® 311-G13 HS is a Polyamide 66 (Nylon 66) material filled with 13% glass fiber. It is available in North America for extrusion or injection molding. Important attributes of Nylene® 311-G13 HS are:

**Good Stiffness** 

Heat Stabilizer

High Strength

Impact Modified

Impact Resistant

General Information					
Filler / Reinforcement	Glass Fiber,13% Filler by Weight				
Additive	Heat Stabilizer				
	Impact Modifier				
Features	Good Impact Resistance				
	Good Stiffness				
	Heat Stabilized				
	High Strength				
	Impact Modified				
Forms	Pellets				
Processing Method	Extrusion				
	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.17	g/cm³	ASTM D792		
Molding Shrinkage - Flow	0.60	%	ASTM D955		

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Molding Shrinkage - Flow	0.60	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break, 23°C)	96.5	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	4.0	%	ASTM D638
Flexural Modulus (23°C)	3860	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Impact Notched Izod Impact (23°C)	Nominal Value 120	Unit J/m	Test Method ASTM D256
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Notched Izod Impact (23°C)	120	J/m	ASTM D256
Notched Izod Impact (23°C) Thermal	120	J/m	ASTM D256

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## Recommended distributors for this material

# Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

