

TAROMID A 280 G4 X0

Polyamide 66
Taro Plast S.p.A.

Message:

Polyamide 66 medium viscosity, 20% glass fiber reinforced, UL94 V0 self extinguishing, very good flame proofing also at low thickness, good processing and good mechanical properties.
UL94 V0 approved all colors at 0,88 mm. UL746B approved.
Available: different colors, heat stabilized (H), release agent (W), and without PBDE/PBDF.

General Information			
UL YellowCard	E143048-223244		
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Additive	Heat Stabilizer		
	Mold Release		
Features	Flame Retardant		
	Good Mold Release		
	Good Processability		
	Heat Stabilized		
	Medium Viscosity		
	Self Extinguishing		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.40 to 1.42	g/cm ³	ASTM D792, ISO 1183
Molding Shrinkage			ASTM D955
Flow	0.40 to 0.70	%	
Across Flow	0.60 to 0.90	%	
Water Absorption			
23°C, 24 hr	0.75	%	ASTM D570, ISO 62
Saturation	5.5	%	ASTM D570
Saturation, 23°C	5.5	%	ISO 62
Granule Humidity	< 0.15	%	Internal Method
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	115		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7600	MPa	ASTM D638, ISO 527-2
Tensile Strength (Break)	100	MPa	ASTM D638, ISO 527-2
Tensile Elongation (Break)	3.5	%	ASTM D638, ISO 527-2

Flexural Modulus	7000	MPa	ASTM D790, ISO 178
Flexural Stress			
--	125	MPa	ISO 178
Break	125	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength ¹ (23°C)	4.0	kJ/m ²	ASTM D256, ISO 179
Notched Izod Impact (23°C, 3.20 mm)	46	J/m	ISO 180, ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	220	°C	ASTM D648, ISO 75-2/A
Continuous Use Temperature			
--	65.0	°C	UL 746B
-- ²	90.0	°C	IEC 60216
-- ³	120	°C	IEC 60216
-- ⁴	150	°C	IEC 60216
-- ⁵	180	°C	IEC 60216
Vicat Softening Temperature	240	°C	ISO 306/B50, ASTM D1525 6
Ball Pressure Test (165°C)	Pass		VDE 0470
Melting Temperature	250 to 256	°C	ASTM D211, ISO 121
CLTE - Flow (-30 to 30°C)	3.0E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms·cm	ASTM D257
Dielectric Strength (2.00 mm)	24	kV/mm	ASTM D149
Comparative Tracking Index (Solution A)	325	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.880 mm	V-0		
1.60 mm	V-0		
3.20 mm	V-0		
Glow Wire Ignition Temperature (2.00 mm)	960	°C	IEC 60695-2-13
Oxygen Index	30	%	ASTM D2863
Injection	Nominal Value	Unit	
Drying Temperature			
--	80.0 to 90.0	°C	
Pre-heater	80.0 to 100	°C	
Drying Time			
--	1.0	hr	
Pre-heater	3.0	hr	
Processing (Melt) Temp	260 to 270	°C	
Mold Temperature	70.0 to 90.0	°C	
Injection Rate	Moderate		
NOTE			

1.	6x4x50 mm
2.	20000 hrs
3.	Heat Stabilized, 20000 hrs
4.	Short Term
5.	Heat Stabilized, Short Term
6.	Rate A (50°C/h), Loading 2 (50 N)

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