

UBESTA 3030 XA

Polyamide 12
UBE Engineering Plastics, S.A.

Message:

UBESTA 3030 XA is a non-reinforced, high viscosity Polyamide 12 most suitable for extrusion application, such as film, including for food application and tubing.

General Information			
Features	Low speed solidification crystal point		
	Workability, good		
	Viscosity, High		
Uses	Films		
	Pipe fittings		
Agency Ratings	BgVV Recommendation X		
	EU 90/128/EEC		
	FDA 21 CFR 177.1520		
Appearance	Natural color		
Forms	Particle		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	1.02	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (235°C/2.16 kg)	2.0	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Vertical flow direction	1.5	%	ISO 294-4
Flow direction	0.60	%	ISO 294-4
Water Absorption (23°C, 24 hr)	0.70	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	105		ISO 2039-2
Durometer Hardness (Shore D)	78		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	47.0	MPa	ISO 527-2
Tensile Strain			ISO 527-2
Yield	4.0	%	ISO 527-2
Fracture	200	%	ISO 527-2
Flexural Modulus	1500	MPa	ISO 178
Flexural Stress	59.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method

Charpy Notched Impact Strength			ISO 179/1eA
-40°C, complete fracture	7.0	kJ/m ²	ISO 179/1eA
23°C, complete fracture	18	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	90.0	°C	ISO 75-2/B
1.8 MPa, not annealed	45.0	°C	ISO 75-2/A
Melting Temperature (DSC)	178	°C	ISO 3146
CLTE - Flow	1.3E-4	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms·cm	IEC 60093
Additional Information			

The value listed as Melting Temperature, ISO 3146, was tested in accordance with ISO 11357. Tensile Strain at Break, ISO 527: >200% Abrasion Loss, ISO 9352, CS-17, 1000 rev.: 6 mg

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