# DAI-EL™ G-7201

## Fluoroelastomer

## DAIKIN AMERICA, INC.

#### Message:

DAI-EL G-7201 is a cure-incorporated copolymer designed for injection transfer and compression molding applications. G-7201 offers low Mooney viscosity with good compression set resistance.

General Information				
Features	Low compressive deformability			
	Low viscosity			
	Copolymer			
Uses	Seals			
Appearance	White			
	Pink			
Forms	Particle			
Processing Method	Compression molding			
	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.81	g/cm³	ASTM D792	
Mooney Viscosity (ML 1+10, 121°C)	19	MU	ASTM D1646	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore A)	74		ASTM D2240	
Elastomers	Nominal Value	Unit	Test Method	
Tensile Stress (100% Strain)	4.20	MPa	ASTM D412	
Tensile Strength (Yield)	13.5	MPa	ASTM D412	
Tensile Elongation (Break)	240	%	ASTM D412	
Tear Strength (25°C)	23.8	kN/m	ASTM D624	
Compression Set			ASTM D395	
25°C, 70 hr	11	%	ASTM D395	
100°C, 70 hr	9.0	%	ASTM D395	
175°C, 70 hr	10	%	ASTM D395	
200°C, 70 hr	13	%	ASTM D395	
Aging	Nominal Value	Unit	Test Method	
Change in Tensile Strength in Air (230°C, 70 hr)	0.0	%	ASTM D573	
Change in Ultimate Elongation in Air (230°C, 70 hr)	8.0	%	ASTM D573	

Change in Durometer Hardness in Air (Shore A, 230°C, 70 hr)	2.0		ASTM D573
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-17.0	°C	ASTM D746
Additional Information			

All tests performed were performed under DAIKIN test methodsFluorine Content: 66%Curing characteristic, Measuring Temperature: 170°CCuring characteristic, Curelastomer: 4.6 minGehman torsion test, T2: -5.0°CGehman torsion test, T10: -14.5°CTR test, TR10: -18°CTR test, TR70: -6°C

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