

Santoprene™ 251-70W232

Thermoplastic Vulcanizate

ExxonMobil Chemical

Message:

It is a soft, colorable, flame-retardant thermoplastic vulcanized elastomer (TPV) in the thermoplastic elastomer (TPE) series. This material has good fluid resistance, contains non-ether brominated flame retardants, and does not contain metal deactivator. This brand of Shanduping TPV is a shear rate dependent product that can be processed on conventional thermoplastic injection molding, extrusion molding or blow molding equipment. This is a polyolefin-based material that can be recycled in the production process.

General Information	
UL YellowCard	E80017-250533
Features	Good dimensional stability
	Low compressive deformability
	Flexibility at low temperatures
	Recyclable materials
	Good electrical performance
	Good heat aging resistance
	Good coloring
	Ozone resistance
	Good chemical resistance
	Fatigue resistance
	Flame retardancy
Uses	Cable sheath
	Wire and cable applications
	Application in Automobile Field
	cord sheath
Agency Ratings	UL QMFZ2
	UL QMFZ8
RoHS Compliance	RoHS compliance
UL File Number	E80017
Appearance	Natural color
Forms	Particle
Processing Method	Blow molding
	Multiple injection molding
	Extrusion
	Extrusion blow molding
	Sheet extrusion molding
	Profile extrusion molding

Injection blowing molding

Injection molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.24	g/cm ³	ASTM D792, ISO 1183
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shaw A, 15 seconds, 23°C, 2.00mm)	75		ISO 868
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress - Across Flow (100% Strain, 23°C)	2.70	MPa	ASTM D412, ISO 37
Tensile Strength - Across Flow (Break, 23°C)	6.30	MPa	ASTM D412, ISO 37
Tensile Elongation - Across Flow (Break, 23°C)	550	%	ASTM D412, ISO 37
Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air (150°C, 168 hr)	-21	%	ASTM D573, ISO 188
Change in Ultimate Elongation in Air (150°C, 168 hr)	-25	%	ASTM D573, ISO 188
Thermal	Nominal Value	Unit	Test Method
RTI Elec	90.0	°C	UL 746
RTI			UL 746
1.50 mm	85.0	°C	UL 746
3.00 mm	90.0	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength (23°C, 2.00 mm)	31	kV/mm	ASTM D149
Dielectric Constant (23°C, 1.98 mm)	2.50		ASTM D150, IEC 60250
Comparative Tracking Index (CTI)	PLC 0		UL 746
High Amp Arc Ignition (HAI)	PLC 0		UL 746
High Voltage Arc Resistance to Ignition (HVAR)	PLC 6		UL 746
High Voltage Arc Tracking Rate (HVTR)	PLC 2		UL 746
Hot-wire Ignition (HWI)	PLC 3		UL 746
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.00 mm	V-2		UL 94
1.50 mm	V-0		UL 94
3.00 mm	V-0		UL 94
Oxygen Index	26	%	ASTM D2863, ISO 4589-2

Additional Information

如果适用,这是基于扇形浇口注塑成型的平板测试结果.拉伸强度,伸长率和拉伸应力沿垂直流动方向测定 - ISO 1 型,ASTM die C.从埃克森美孚欧洲分支机构直接购买的所有产品都符合 REACH 法规. 对于埃克森 美孚未进口至欧洲的产品,用户应自行评估其是否满足 REACH 法规.

Legal statement

未经埃克森美孚化工书面允许,这种产品包括其产品名称,不得在任何医疗应用领域予以使用或有关详细的产品监管信息,请联系客户服务.

Injection	Nominal Value	Unit
Drying Temperature	82.2	°C
Drying Time	3.0	hr
Suggested Max Moisture	0.080	%
Suggested Max Regrind	20	%
Mold Temperature	10.0 - 51.7	°C
Injection Rate	Fast	
Back Pressure	0.345 - 0.689	MPa
Screw Speed	100 - 200	rpm
Clamp Tonnage	4.1 - 6.9	kN/cm ²
Cushion	3.18 - 6.35	mm
Screw L/D Ratio	16.0:1.0 to 20.0:1.0	
Screw Compression Ratio	2.0:1.0 to 2.5:1.0	
Vent Depth	0.025	mm

Injection instructions

Santoprene TPV与乙缩醛和PVC不相容.更多关于加工和模具设计的信息,请查阅我们的《注射成型指南》.

Extrusion	Nominal Value	Unit
Drying Temperature	82.2	°C
Drying Time	3.0	hr

Extrusion instructions

Santoprene TPV与乙缩醛和PVC不相容.更多关于加工和模具设计的信息,请查阅我们的《挤出成型指南》.

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT