# SABIC® Vestolen A 6060R 65307

### High Density Polyethylene

Saudi Basic Industries Corporation (SABIC)

#### Message:

General Information

SABIC® Vestolen A 6060R 65307 (blue) is a grade which has a high density and a bimodal distribution of the molecular mass. Due to its profile of properties this material is typically used for drinking water piping. This material meets (inter)national standards for use in drinking water piping. MRS class ISO 12162 MPa = 10.0 (PE 100).

This product is not intended for and must not be used in any pharmaceutical/medical applications.

Features	Bimodal Molecular Weight Distribution				
	High Density				
Uses	Piping				
Agency Ratings	ISO 12162 PE 100				
Appearance	Blue				
Forms	Pellets				
Processing Method	Extrusion				
	Pipe Extrusion				
Physical	Nominal Value	Unit	Test Method		
Density	0.950	g/cm³	ISO 1183		
Melt Mass-Flow Rate (MFR)			ISO 1133		
190°C/2.16 kg	0.10	g/10 min			
190°C/5.0 kg	0.35	g/10 min			
Hardness	Nominal Value	Unit	Test Method		
Shore Hardness (Shore D, Compression Molded)	59		ISO 868		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Modulus (2.00 mm, Compression Molded)	1030	MPa	ISO 527-2/1BA/50		
Tensile Stress (Yield, 2.00 mm, Compression Molded)	24.0	MPa	ISO 527-2/1BA/50		
Tensile Strain (Yield, 2.00 mm, Compression Molded)	9.0	%	ISO 527-2/1BA/50		
Impact	Nominal Value	Unit	Test Method		
Charpy Notched Impact Strength			ISO 179/1eA		
-30°C, Compression Molded	9.2	kJ/m²			
23°C, Compression Molded	23	kJ/m²			
Thermal	Nominal Value	Unit	Test Method		
Heat Deflection Temperature					
0.45 MPa, Unannealed	72.0	°C	ISO 75-2/B		

1.8 MPa, Unannealed	43.0	°C	ISO 75-2/A
Vicat Softening Temperature	71.0	°C	ISO 306/B
Melting Temperature (DSC)	124 to 128	°C	DIN 53765
Oxidation Induction Time - Compression	1		
Molded (210°C)	> 20	min	ISO 11357-6
MRS Classification	10.0	MPa	ISO 12162
RAL Number	5005		

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#### Recommended distributors for this material

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