Elastron® G G201.A67.N

Styrene Ethylene Butylene Styrene Block Copolymer

Elastron USA, Inc.

Message:

A soft, colorable SEBS based thermoplastic elastomer (TPE) compound that offers high temperature resistance and excellent compression set with superior UV resistance. Bondable to: PP, EVA, PE

General Information					
Features	Block Copolymer				
	Bondability				
	Good Colorability				
	Good UV Resistance				
	High Heat Resistance				
	Soft				
RoHS Compliance	RoHS Compliant				
Appearance	Natural Color				
Forms	Pellets				
Processing Method	Extrusion				
	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.20	g/cm³	ASTM D792		
Molding Shrinkage			ASTM D955		
Flow	2.0	%			
Across Flow	1.1	%			
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness (Shore A)	67		ASTM D2240		
Elastomers	Nominal Value	Unit	Test Method		
Tensile Stress			ASTM D412		
100% Strain	2.40	MPa			
300% Strain	4.60	MPa			
Tensile Strength (Break)	7.00	MPa	ASTM D412		
Tensile Elongation (Break)	750	%	ASTM D412		
Tear Strength	36.0	kN/m	ASTM D624		
Compression Set			ASTM D395		
23°C, 22 hr	15	%			
70°C, 22 hr	29	%			
100°C, 22 hr	54	%			
Additional Information	Nominal Value		Test Method		

Ozone Resistance - Stressed	No Cracks		ASTM D518
Injection	Nominal Value	Unit	
Drying Temperature	90.0	°C	
Drying Time	2.0	hr	
Suggested Max Regrind	20	%	
Rear Temperature	145 to 175	°C	
Middle Temperature	155 to 185	°C	
Front Temperature	160 to 190	°C	
Nozzle Temperature	175 to 205	°C	
Mold Temperature	25.0 to 50.0	°C	
Extrusion	Nominal Value	Unit	
Drying Temperature	90.0	°C	
Drying Time	2.0	hr	
Cylinder Zone 1 Temp.	150 to 170	°C	
Cylinder Zone 2 Temp.	155 to 175	°C	
Cylinder Zone 3 Temp.	165 to 185	°C	
Cylinder Zone 4 Temp.	175 to 205	°C	
Cylinder Zone 5 Temp.	180 to 210	°C	
Die Temperature	190 to 210	°C	

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