# Chemlon® 509

### Polyamide 66

## Teknor Apex Company (Chem Polymer)

#### Message:

Chemlon® 509 is a Polyamide 66 (Nylon 66) material. It is available in Asia Pacific, Europe, or North America for injection molding. Important attributes of Chemlon® 509 are: Good Toughness Lubricated

General Information			
Additive	Lubricant		
Features	Good Toughness		
	Lubricated		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.08	g/cm³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	44.8	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	50	%	ASTM D638
Flexural Modulus (23°C)	1900	MPa	ASTM D790
Flexural Strength (23°C)	64.1	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	850	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8			
MPa, Unannealed)	60.0	°C	ASTM D648
Melting Temperature	252	°C	

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#### Recommended distributors for this material

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