## **ICORENE® N4425**

## Polypropylene Homopolymer

ICO Polymers EMEA, A Division of A. Schulman

## Message:

ICORENE® N4425 is a polypropylene homopolymer with a high fluidity. This grade is suitable for injection moulding and its main applications are thin walled packaging items or housewares.

| General Information                                   |               |          |             |
|---|---------------|----------|-------------|
| Features  | High Flow     |          |             |
|   | Homopolymer   |          |             |
|   |               |          |             |
| Uses  | Masterbatch   |          |             |
| Forms   | Powder        |          |             |
| Physical  | Nominal Value | Unit     | Test Method |
| Density   | 0.900         | g/cm³    | ASTM D1505  |
| Melt Mass-Flow Rate (MFR) (230°C/2.16                 |               |          |             |
| kg)   | 25            | g/10 min | ASTM D1238  |
| Hardness  | Nominal Value | Unit     | Test Method |
| Durometer Hardness (Shore D)                          | 69            |          | ASTM D2240  |
| Mechanical  | Nominal Value | Unit     | Test Method |
| Tensile Strength (Yield)                              | 30.0          | MPa      | ASTM D638   |
| Tensile Elongation (Yield)                            | 10            | %        | ASTM D638   |
| Flexural Modulus                                      | 1250          | MPa      | ASTM D790   |
| Impact  | Nominal Value | Unit     | Test Method |
| Charpy Notched Impact Strength (23°C)                 | 4.0           | kJ/m²    | ISO 179/1eA |
| Thermal   | Nominal Value | Unit     | Test Method |
| Heat Deflection Temperature (0.45 MPa,<br>Unannealed) | 95.0          | °C       | ISO 75-2/B  |

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