

NILAMID® B3 HH K30

Polyamide 6

Nilit Plastics

Message:

NILAMID® B3 HH K30 is a Polyamide 6 (Nylon 6) compound, 30% mineral filled, high heat stabilized.

This compound is intended for injection molding.

NILAMID® B3 HH K30 is primarily designed for the Automotive industry. It is also suitable for Electrical and Electronic or Industrial & Consumer applications.

General Information			
Filler / Reinforcement	Mineral,30% Filler by Weight		
Additive	Heat Stabilizer		
Features	Heat Stabilized		
Uses	Automotive Applications		
	Consumer Applications		
	Electrical/Electronic Applications		
	Industrial Applications		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.36	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow : 23°C	1.1	%	
Flow : 23°C	0.90	%	
Water Absorption			ISO 62
23°C, 24 hr	0.90	%	
Saturation, 23°C	5.8	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	5800	MPa	ISO 527-2
Tensile Stress (Yield, 23°C)	85.0	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	4.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	4.0	kJ/m ²	
23°C	5.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
23°C	35	kJ/m ²	
30°C	30	kJ/m ²	
Notched Izod Impact Strength			ISO 180/A
-30°C	4.0	kJ/m ²	
23°C	4.5	kJ/m ²	

Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	200	°C	ISO 75-2/B
1.8 MPa, Unannealed	120	°C	ISO 75-2/A
Continuous Use Temperature ¹	125	°C	IEC 60216
Ball Pressure Test			IEC 60695-10-2
125°C	Pass		
165°C	Pass		
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity ²	1.0E+12	ohms	IEC 60093
Volume Resistivity (23°C)	1.0E+15	ohms·cm	IEC 60093
Electric Strength (2.00 mm)	20	kV/mm	IEC 60243-1
Comparative Tracking Index (3.20 mm, Solution A)	550	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	HB		
1.60 mm	HB		
3.20 mm	HB		
Glow Wire Flammability Index			IEC 60695-2-12
0.800 mm	650	°C	
3.20 mm	750	°C	
Oxygen Index	24	%	ISO 4589-2
Flammability ³	B35		FMVSS 302
NOTE			
1.	20000 hr		
2.	23°C		
3.	355x100x1mm		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT