Ultramid® B27 SD 02

Polyamide 6

BASF Corporation

Message:

Ultramid® B27 SD 02 is a polyamide 6 for the production of semi dull textile and carpet fibers.

General Information			
Additive	Titanium Dioxide (TiO2) (3000 pp	m)	
	UV Stabilizer		
Features	Oil Resistant		
Uses	Fibers		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Forms	Pellets		
Processing Method	Fiber (Spinning) Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	1.12 to 1.15	g/cm³	ISO 1183
Apparent Density	0.67	g/cm³	ISO 60
Viscosity Number (96% H2SO4 (Sulphuric		2	
Acid))	146 to 151	cm³/g	ISO 307
Extractables ¹	< 0.6	%	ISO 6427
Moisture Content	< 0.060	%	ISO 15512
Relative Viscosity - 1% in 96% Sulfuric Acid 2	2.67 to 2.73		ISO 307
Amino End Groups	35 to 39	meq/kg	Internal Method
Color Number - APHA	< 5.00		Internal Method
Pellet Shape	Cylindrical		
Pellet Size	2.00 to 2.50	mm	
Specific Chip Number	80	count/g	
Titanium Dioxide	0.28 to 0.32	%	ISO 3451-4
Thermal	Nominal Value	Unit	Test Method
Melting Temperature (DSC)	220	°C	ISO 3146
NOTE			
1.	chips not ground, 16 hr		
2.	calculated by Huggins method		

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