# Rotuba CAB B902 (7% Plasticizer)

### Cellulose Acetate Butyrate

Rotuba Extruders, Inc.

### Message:

Rotuba CAB B902 (7% Plasticizer) is a cellulose acetate butyrate (CAB) product. It can be processed by injection molding and is available in North America. Rotuba CAB B902 (7% Plasticizer) has applications including optics/lenses, automotive industry, commercial/office supplies, consumer goods and handles. Features include:

environmental protection/green Good dimensional stability Impact resistance good weather resistance

| General Information        |                                   |       |             |  |  |
|----------------------------|-----------------------------------|-------|-------------|--|--|
| Features                   | Good dimensional stability        |       |             |  |  |
|                            | Updatable resources               |       |             |  |  |
|                            | Low temperature impact resistance |       |             |  |  |
|                            | Good weather resistance           |       |             |  |  |
|                            | amorphous                         |       |             |  |  |
|                            |                                   |       |             |  |  |
| Uses                       | Handle                            |       |             |  |  |
|                            | Optical applications              |       |             |  |  |
|                            | Application in Automobile Field   |       |             |  |  |
|                            | Toys                              |       |             |  |  |
|                            | Stationery                        |       |             |  |  |
|                            |                                   |       |             |  |  |
| Forms                      | Particle                          |       |             |  |  |
| Processing Method          | Injection molding                 |       |             |  |  |
| Physical                   | Nominal Value                     | Unit  | Test Method |  |  |
| Specific Gravity           | 1.20                              | g/cm³ | ASTM D792   |  |  |
| Molding Shrinkage - Flow   | 0.20 - 0.60                       | %     | ASTM D955   |  |  |
| Water Absorption (24 hr)   | 1.5                               | %     | ASTM D570   |  |  |
| Mechanical                 | Nominal Value                     | Unit  | Test Method |  |  |
| Tensile Strength           |                                   |       | ASTM D638   |  |  |
| Yield                      | 34.5                              | МРа   | ASTM D638   |  |  |
| Fracture                   | 40.0                              | МРа   | ASTM D638   |  |  |
| Tensile Elongation (Break) | 30                                | %     | ASTM D638   |  |  |
| Flexural Modulus           | 1310                              | MPa   | ASTM D790   |  |  |
| Flexural Strength          | 41.4                              | MPa   | ASTM D790   |  |  |
| Impact                     | Nominal Value                     | Unit  | Test Method |  |  |
| Notched Izod Impact        | 200                               | J/m   | ASTM D256   |  |  |
| Thermal                    | Nominal Value                     | Unit  | Test Method |  |  |

| Deflection Temperature Under Load (1 | 1.8               |            |            |
|--------------------------------------|-------------------|------------|------------|
| MPa, Unannealed)                     | 80.0              | °C         | ASTM D648  |
| Vicat Softening Temperature          | 111               | °C         | ASTM D1525 |
|                                      |                   |            |            |
| Injection                            | Nominal Value     | Unit       |            |
| Processing (Melt) Temp               | Nominal Value 238 | Unit<br>°C |            |

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