THERMOLAST® A TA6AOZ (Series: UV/AD1)

Thermoplastic Elastomer

KRAIBURG TPE

Message:

The UV/AD1 Series is your material solution for applications requiring a high UV resistance and adhesion to polar thermoplastics such as PC, ABS, PC/ABS. It is particularly appropriate for automotive exterior components.

Typical applications

Handles (hand tools and power tools etc.)

Seals for windows and doors

Material advantages

Easy flowing

Excellent adhesion

Excellent resistance against oil and grease

Perfect surface finish

General Information

UV resistance

Features	Good Adhesion Good Flow Good UV Resistance Grease Resistant Oil Resistant Outstanding Surface Finish								
					Uses	Automotive Exterior Parts			
						Handles			
						Seals			
Appearance	Black								
Processing Method	Extrusion								
	Injection Molding								
Physical	Nominal Value	Unit	Test Method						
Density	1.15	g/cm³	ISO 1183						
Hardness	Nominal Value	Unit	Test Method						
Shore Hardness (Shore A)	59		ISO 7619						
Elastomers	Nominal Value	Unit	Test Method						
Tensile Stress ¹ (Yield)	3.50	MPa	ISO 37						
Tensile Elongation ² (Break)	550	%	ISO 37						
Tear Strength ³	16	kN/m	ISO 34-1						
Additional Information	Nominal Value	Unit	Test Method						
Adhesion to ABS	5.5	kN/m	Renault D41/1916						
Adhesion to PC	6.0	kN/m	Renault D41/1916						

Adhesion to PC/ABS	4.0	kN/m	Renault D41/1916
Extrusion	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.020	%	
Cylinder Zone 1 Temp.	160	°C	
Cylinder Zone 2 Temp.	180	°C	
Cylinder Zone 3 Temp.	200	°C	
Die Temperature	220	°C	
NOTE			
1.	Type S2, 200 mm/min		
2.	Type S2, 200 mm/min		
3.	Method Bb, Angle (Nicked)		

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