

# Generic MMBS

Methyl Methacrylate Butadiene Styrene

Generic

## Message:

This data represents typical values that have been calculated from all products classified as: Generic MMBS  
This information is provided for comparative purposes only.

General Information			
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04 - 1.07	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	4.9 - 5.0	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (23°C)	61 - 95		ASTM D785
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	21 - 590	J/m	ASTM D256
Optical	Nominal Value	Unit	Test Method
Transmittance	89.0 - 91.0	%	ASTM D1003
Haze	1.5 - 2.0	%	ASTM D1003
Injection	Nominal Value	Unit	
Drying Temperature	65.0 - 75.0	°C	
Drying Time	2.0 - 2.5	hr	
Rear Temperature	195 - 197	°C	
Middle Temperature	200 - 203	°C	
Front Temperature	207 - 208	°C	
Mold Temperature	40.5 - 55.0	°C	
Injection instructions			

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## Recommended distributors for this material

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