

Titanvene™ HD5740EA-B

High Density Polyethylene Copolymer

PT. TITAN Petrokimia Nusantara

Message:

Titanvene™ HD5740EA-B is a high density polyethylene Copolymer with a narrow molecular weight distribution, which has been specially developed for packaging of still drinking water. Titanvene™ HD5740EA-B has excellent organoleptic properties that do not significantly transfer taste or odour to the packaged product. Titanvene™ HD5740EA-B is characterized by its high rigidity, high impact resistance and good weathering resistance.

Applications

Titanvene™ HD5740EA-B is designed for bottle caps of still drinking water or other closures where low odor and taste are required.

Recommended Processing Conditions

Titanvene™ HD5740EA-B can be easily processed on normal polyethylene injection molding & compression molding machines at temperatures in the range of 200 °C to 240 °C.

Food Contact Compliance

Titanvene™ HD5740EA-B can be used in food contact applications. Please contact your nearest PT. Lotte Chemical Titan Nusantara representative for more detail of food contact compliance statements for the specific grade

General Information			
Features	Food Contact Acceptable		
	Good Organoleptic Properties		
	Good Weather Resistance		
	High Impact Resistance		
	High Rigidity		
	Low to No Odor		
	Low to No Taste		
	Narrow Molecular Weight Distribution		
Uses	Caps		
	Closures		
Agency Ratings	EC 1907/2006 (REACH)		
	EU Unspecified Rating		
	FDA 21 CFR 177.1520(a) 2 (i)		
	FDA 21 CFR 177.1520(c) 2.1		
RoHS Compliance	RoHS Compliant		
Processing Method	Compression Molding		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.955	g/cm ³	ISO 1183/D
Melt Mass-Flow Rate (MFR) ¹ (190°C/2.16 kg)	4.0	g/10 min	ISO 1133

Environmental Stress-Cracking Resistance (10% Igepal CO-630, Compression Molded)	9.00	hr	ASTM D1693B
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress ² (Yield, Compression Molded)	27.0	MPa	ISO 527-2/2
Tensile Strain ³ (Break, Compression Molded)	2200	%	ISO 527-2/2
Flexural Modulus (Compression Molded)	1600	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (Compression Molded)	9.0	kJ/m ²	ISO 179/1A
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	125	°C	ISO 306
Melting Temperature (DSC) ⁴	132	°C	ISO 3146
NOTE			
1.	Condition 4		
2.	Speed C		
3.	Speed C		
4.	Method C		

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