

RTP 1501-63D

Thermoplastic Polyester Elastomer

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass Fiber,10% Filler by Weight		
RoHS Compliance	Contact Manufacturer		
Appearance	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.02	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm, Injection Molded)	0.60 to 0.80	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	63		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Injection Molded)	960	MPa	ASTM D638
Tensile Strength	38.0	MPa	ASTM D638
Tensile Elongation (Yield, Injection Molded)	18	%	ASTM D638
Flexural Modulus (Injection Molded)	830	MPa	ASTM D790
Flexural Strength (Injection Molded)	31.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm, Injection Molded)	350	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	910	J/m	ASTM D4812
Injection	Nominal Value	Unit	
Rear Temperature	193 to 232	°C	
Middle Temperature	193 to 232	°C	
Front Temperature	193 to 232	°C	
Mold Temperature	21.0 to 49.0	°C	
Injection Pressure	69.0 to 103	MPa	

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Recommended distributors for this material

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