

ALTECH® PA66 A 2030/109 GF30

BK1009-13LS

Polyamide 66
ALBIS PLASTIC GmbH

Message:

ALTECH® PA66 A 2030/109 GF30 BK1009-13LS is a Polyamide 66 (Nylon 66) product filled with 30% glass fiber. It can be processed by injection molding and is available in Asia Pacific, Europe, or North America. Typical application: Housings.

Characteristics include:

- Flame Rated
- REACH Compliant
- RoHS Compliant
- Good Mold Release
- Heat Stabilizer

General Information				
Filler / Reinforcement		Glass Fiber,30% Filler by Weight		
Additive		Heat Stabilizer		
Features		Good Mold Release		
		Heat Stabilized		
		High Flow		
		Laser Markable		
Uses		Housings		
Agency Ratings		EC 1907/2006 (REACH)		
RoHS Compliance		RoHS Compliant		
Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.36	--	g/cm ³	ISO 1183
Water Absorption				ISO 62
Saturation, 23°C	5.0	--	%	
Equilibrium, 23°C, 50% RH	1.5	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	10000	7500	MPa	ISO 527-2
Tensile Stress (Break)	175	110	MPa	ISO 527-2
Tensile Strain (Break)	3.0	4.5	%	ISO 527-2
Flexural Modulus	8500	--	MPa	ISO 178
Flexural Stress	250	200	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength	9.0	--	kJ/m ²	ISO 179/1eA

Charpy Unnotched Impact Strength	70	--	kJ/m ²	ISO 179/1eU
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	250	--	°C	ISO 75-2/A
Vicat Softening Temperature	200	--	°C	ISO 306/B50
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	--	1.0E+3	ohms	IEC 60093
Volume Resistivity	1.0E+17	1.0E+12	ohms·cm	IEC 60093
Comparative Tracking Index	525	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating (0.750 mm)	HB	--		UL 94
Injection	Dry	Unit		
Drying Temperature - Desiccant Dryer	80.0		°C	
Drying Time - Desiccant Dryer	2.0 to 12		hr	
Suggested Max Moisture	0.15		%	
Processing (Melt) Temp	280 to 300		°C	
Mold Temperature	80.0 to 120		°C	

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