# INEOS PP 194-NA25

## Polypropylene Homopolymer

## **INEOS Olefins & Polymers Europe**

#### Message:

Good clarity

Good rigidity and strength

194-NA25 is a high clarity injection moulding grade which can be used in many different applications. This grade contains an additive, which could generate a slight almond odour in the finished articles. As such, for food contact applications we recommend you establish its suitability prior to use. Applications Consumer products Transparent containers Medical syringes Benefits and Features Good processability Good optical properties

General Information					
Features	Good Processability				
	Good Strength				
	High Clarity				
	Homopolymer				
	Medium Rigidity				
	Opticals				
Uses	Consumer Applications				
	Containers				
	Medical/Healthcare Applications				
RoHS Compliance	Contact Manufacturer				
Appearance	Clear/Transparent				
Forms	Pellets				
Processing Method	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Melt Mass-Flow Rate (MFR) (230°C/2.16					
kg)	25	g/10 min	ISO 1133		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Stress (Yield)	38.0	MPa	ISO 527-2		
Flexural Modulus (23°C)	1750	MPa	ISO 178		
Impact	Nominal Value	Unit	Test Method		
Charpy Notched Impact Strength (23°C)	2.0	kJ/m²	ISO 179/1eA		
Notched Izod Impact Strength (23°C)	3.0	kJ/m²	ISO 180/1A		
Thermal	Nominal Value	Unit	Test Method		
Heat Deflection Temperature (0.45 MPa, Unannealed)	116	°C	ISO 75-2/B		

Optical	Nominal Value	Unit	Test Method
Haze	27	%	ASTM D1003

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