# Evatane® 24-03

### Ethylene Vinyl Acetate Copolymer

#### Arkema

#### Message:

**Features** 

General Information

EVATANE® 24-03 is a random copolymer of Ethylene and Vinyl Acetate made by high-pressure radicalar polymerization process.

Good Adhesion

The high Vinyl Acetate content of EVATANE® 24-03 brings softness, flexibility and polarity. EVATANE® 24-03 delivers high cohesive strength with most fillers and can be used to produce masterbatches or HFFR compounds, and can be used as an additive for bitumen modification. EVATANE® 24-03 is also suitable for film (cast or blown) extrusion, and exhibits good adhesion onto PE, PS and polyesters.

| reatures                                   | Good Adriesion       |          |                                    |
|--|----------------------|----------|------------------------------------|
|  | Good Flexibility     |          |                                    |
|  | Random Copolymer     |          |                                    |
|  | Soft                 |          |                                    |
|  |                      |          |                                    |
| Uses                                       | Asphalt Modification |          |                                    |
|  | Blown Film           |          |                                    |
|  | Cast Film            |          |                                    |
|  | Masterbatch          |          |                                    |
|  |                      |          |                                    |
| Forms                                      | Pellets              |          |                                    |
| Processing Method                          | Blown Film           |          |                                    |
|  | Casting              |          |                                    |
|  | Extrusion            |          |                                    |
|  |                      |          |                                    |
| Physical                                   | Nominal Value        | Unit     | Test Method                        |
| Density (23°C)                             | 0.940                | g/cm³    | ISO 1183                           |
| Melt Mass-Flow Rate (MFR) (190°C/2.16      | 254-25               | (10 i    | ACTM D1220 ICO 1122                |
| kg)  | 2.5 to 3.5           | g/10 min | ASTM D1238, ISO 1133               |
| Vinyl Acetate Content  Hardness            | 23.0 to 25.0         | Wt%      | Test Method                        |
|  | Nominal Value        | Unit     |                                    |
| Durometer Hardness (Shore A)               | Naminal Value        | 11-4     | ASTM D2240, ISO 868  Test Method   |
| Mechanical  Tanaila Strongth (Brook)       | Nominal Value        | Unit     |                                    |
| Tensile Strength (Break)                   | 27.0                 | MPa      | ASTM D638, ISO 527-2               |
| Tensile Elongation (Break)                 | 600 to 900           | %        | ASTM D638, ISO 527-2               |
| Thermal                                    | Nominal Value        | Unit     | Test Method                        |
| Vicat Softening Temperature                | 46.0                 | °C       | ISO 306/A, ASTM D1525 <sup>1</sup> |
| Melting Temperature                        | 80.0                 | °C       | ISO 11357-3                        |
| Ring and Ball Softening Point <sup>2</sup> | 183                  | °C       | ASTM E28                           |
| NOTE                                       |                      |          |                                    |
| 1.   | Loading 1 (10 N)     |          |                                    |

2. NF EN 1238

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