Tuffak® XL

Polycarbonate

Altuglas International of Arkema Inc.

Message:

Additional Application(s): Outdoor Signage Glazing

General Information					
Features	Electrically Insulating				
	Good Chemical Resistance				
	Good Processability				
	Good UV Resistance				
	Good Weather Resistance				
	High Clarity				
	High Impact Resistance				
	Machinable				
Uses	Clear Sheet				
	Sheet				
Appearance	Clear/Transparent				
	Colors Available				
	Opaque				
	Translucent				
Forms	Sheet				
Processing Method	Thermoforming	Thermoforming			
Hardness	Nominal Value		Test Method		
Rockwell Hardness			ASTM D785		
M-Scale	75	75			
R-Scale	118				
Mechanical	Nominal Value	Unit	Test Method		
Tensile Modulus	2280	MPa	ASTM D638		
Tensile Strength (Break)	68.9	МРа	ASTM D638		
Tensile Elongation (Break)	130	%	ASTM D638		
Flexural Modulus	2280	МРа	ASTM D790		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact (23°C)	910	J/m	ASTM D256		
Thermal	Nominal Value	Unit	Test Method		

Deflection Temperature Under Loa	id (1.8		
MPa, Unannealed)	132	°C	ASTM D648
CLTE - Flow	7.0E-5	cm/cm/°C	ASTM D696
Optical	Nominal Value	Unit	Test Method
Optical Transmittance	Nominal Value 87.0	Unit %	Test Method ASTM D1003

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