

RTP 199 X 108935

Polypropylene

RTP Company

Message:

High Gravity Compound

General Information			
Features	High Density		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	2.50	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.70 to 0.90	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6550	MPa	ASTM D638
Tensile Strength	21.4	MPa	ASTM D638
Tensile Elongation (Yield)	0.50 to 1.0	%	ASTM D638
Flexural Modulus	5650	MPa	ASTM D790
Flexural Strength	35.9	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	21	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	96	J/m	ASTM D4812
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0	hr	
Processing (Melt) Temp	191 to 232	°C	
Mold Temperature	32.2 to 65.6	°C	
Injection Pressure	68.9 to 103	MPa	

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Recommended distributors for this material

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