RTP EMI 1060.7

Polybutylene Terephthalate RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information				
Filler / Reinforcement	Stainless steel fiber, 7.0% filler by weight			
Features	Electromagnetic shielding (EMI)			
	Antistatic property			
Agency Ratings	MIL B-81705C			
RoHS Compliance	Contact manufacturer			
Appearance	Black			
	Natural color			
Forms	Particle			
Processing Method	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.38	g/cm³	ASTM D792	
Molding Shrinkage - Flow (3.18 mm)	1.5 - 1.8	%	ASTM D955	
Water Absorption (23°C, 24 hr)	0.10	%	ASTM D570	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	3100	MPa	ASTM D638	
Tensile Strength	51.7	MPa	ASTM D638	
Tensile Elongation (Break)	4.0	%	ASTM D638	
Flexural Modulus	2620	MPa	ASTM D790	
Flexural Strength	86.2	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact (3.18 mm)	27	J/m	ASTM D256	
Unnotched Izod Impact (3.18 mm)	270	J/m	ASTM D4812	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load			ASTM D648	
0.45 MPa, not annealed	154	°C	ASTM D648	
1.8 MPa, not annealed	65.6	°C	ASTM D648	
Electrical	Nominal Value	Unit	Test Method	
Surface Resistivity	1.0E+5	ohms	ASTM D257	
Volume Resistivity	1.0E+2	ohms·cm	ASTM D257	
Flammability	Nominal Value	Unit	Test Method	

Flame Rating	НВ	UL 94
Additional Information		
Mold Shrinkage, Linear-Flow, AST	TM D955, 0.25in.: 18-22mil/in.Tensile Elo	ngation, ASTM D638: 3-5%Shielding Effectiveness, ASTM D4935: 30+ dB
Injection	Nominal Value	Unit
Rear Temperature	232 - 254	°C
Middle Temperature	232 - 254	°C
Front Temperature	232 - 254	°C
Mold Temperature	37.8 - 121	°C
Injection Pressure	68.9 - 103	MPa

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Recommended distributors for this material

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