

PermaStat® 2501 A

Polycarbonate + ABS

RTP Company

Message:

ESD Protection - Permanently Anti-static - Glass Fiber - Preliminary

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 10% filler by weight		
Features	Electrostatic discharge protection		
	Antistatic property		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.22	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.25 - 0.45	%	ASTM D955
Moisture Content	0.020	%	
Static Decay ¹		sec	FTMS 101C 4046.1
Primary Additive	10	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3790	MPa	ASTM D638
Tensile Strength	68.9	MPa	ASTM D638
Tensile Elongation (Yield)	4.0 - 6.0	%	ASTM D638
Flexural Modulus	3790	MPa	ASTM D790
Flexural Strength	96.5	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	160	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	530	J/m	ASTM D4812
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+10 - 9.9E+11	ohms	ASTM D257
Volume Resistivity	1.0E+9 - 9.9E+10	ohms · cm	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	93	°C	
Drying Time	4.0	hr	
Dew Point	-29	°C	
Processing (Melt) Temp	243 - 260	°C	
Mold Temperature	52 - 93	°C	
Injection Pressure	68.9 - 103	MPa	
Injection instructions			
Do not exceed 520 °F (270 °C) melt temperature.Desiccant Type Dryer Required.			

NOTE

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| 1. | MIL-PRF-81705D, 5kV to 50 V, 12% RH |
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Recommended distributors for this material

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