# Moplen EP440G

### Polypropylene Impact Copolymer

#### LyondellBasell Industries

#### Message:

Moplen EP440G is the polypropylene block copolymer manufactured by PMC under the license of BASELL using the Spheripol process. Moplen EP440G is a block copolymer typically used by customers in corrugated board and corrugated plastic applications for industrial packing. Moplen EP440G resin meets the FDA requirements in the Code of Federal Regulations in 21 CFR 177.1520 for food contact.

General Information				
Features	Block Copolymer			
	Rigidity, high			
	Workability, good			
	Good melt strength			
	Low temperature impact resistance			
	Compliance of Food Exposure			
	Medium hardness			
Uses	Packaging			
	Wave plate			
	Industrial application			
Agency Ratings	FDA 21 CFR 177.1520			
RoHS Compliance	Contact manufacturer			
Forms	Particle			
Physical	Nominal Value	Unit	Test Method	
Density	0.900	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (230°C/2.16				
kg)	1.3	g/10 min	ASTM D1238	
Hardness	Nominal Value	Unit	Test Method	
Rockwell Hardness (R-Scale, Injection Molded)	95		ASTM D785	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Yield, Injection Molded)	34.3	MPa	ASTM D638	
Tensile Elongation (Yield, Injection				
Molded)	9.0	%	ASTM D638	
Flexural Modulus (Injection Molded)	1320	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact			ASTM D256	
-20°C, injection molding	59	J/m	ASTM D256	
23°C, injection molding	690	J/m	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	

Deflection Temperature Under Load (0.45			
MPa, Unannealed, Injection Molded)	110	°C	ASTM D648

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