# Braskem PP F180A

### Polypropylene Homopolymer

#### Braskem America Inc.

#### Message:

b-group: Homopolymer Polypropylene Description: Multi purpose. Applications: Suggested uses include patio furniture, closures. Process: Fiber Extrusion. Injection Molding

General Information			
Features	Food Contact Acceptable		
	General Purpose		
	Homopolymer		
Uses	Closures		
	Furniture		
	Lawn and Garden Equipment		
Agency Ratings	FDA 21 CFR 177.1520		
Forms	Pellets		
Processing Method	Fiber (Spinning) Extrusion		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	17	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, Injection			
Molded)	104		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>1</sup> (Yield, Injection Molded)	35.2	MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Yield, Injection Molded)	9.0	%	ASTM D638
Flexural Modulus - 1% Secant <sup>3</sup> (Injection Molded)	1520	MPa	ASTM D790A
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, Injection Molded)	37	J/m	ASTM D256A
NOTE			

1.	51 mm/min
2.	51 mm/min
3.	1.3 mm/min

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