THERMOLAST® K TP6HPN (Series: EX/UV)

Thermoplastic Elastomer

KRAIBURG TPE

Message:

The EX/UV Series is your material solution for applications requiring high UV resistance. The compounds are both RAL GZ 716 and CSTB/DER/BV-PEM approved.

Typical applications

Distance profiles

Edge guards

Molded parts (solar equipment)

Seals

Material advantages

Adhesion to PP

Alternative to EPDM and PVC-P

Easy coloring (compounds in natural colors)

Excellent mechanical properties

Excellent UV- and weather resistance

Excellent weldabililty

Halogen-free

No interaction with other materials (e.g. PVC-U, PP, PS, ABS, POM, PA, PC, PMMA)

Recyclable

Hardness

Shore Hardness (Shore A)

Resistant to acrylic paints

General Information			
Features	Good Adhesion		
	Good Colorability		
	Good UV Resistance		
	Good Weather Resistance		
	Halogen Free		
	Recyclable Material		
	Weldable		
Uses	Profiles		
	Seals		
Agency Ratings	CSTB DER/BV-PEM		
	RAL GZ 716/1		
Appearance	Natural Color		
Processing Method	Extrusion		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.15	g/cm³	ISO 1183

Unit

Test Method

ISO 7619

Nominal Value

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Elastomers	Nominal Value	Unit	Test Method
Tensile Stress ¹ (Yield)	10.0	MPa	ISO 37
Tensile Elongation ² (Break)	750	%	ISO 37
Compression Set ³			ISO 815
-25°C, 24 hr	60	%	
23°C, 72 hr	15	%	
70°C, 24 hr	34	%	
Extrusion	Nominal Value	Unit	
Drying Temperature	60.0 to 80.0	°C	
Drying Time	2.0 to 4.0	hr	
Cylinder Zone 1 Temp.	160	°C	
Cylinder Zone 2 Temp.	180	°C	
Cylinder Zone 3 Temp.	200	°C	
Die Temperature	200 to 230	°C	
NOTE			
1.	Type S2, 200 mm/min		
2.	Type S2, 200 mm/min		
3.	Method A		

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Recommended distributors for this material

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