Yuyao PPO PX9406-701

Polyphenylene Ether + PS

Yuyao Tenglong Plastics Co., Ltd.

Message:

Yuyao PPO PX9406-701 is a Polyphenylene Ether + PS (PPE+PS) product. It can be processed by injection molding and is available in Asia Pacific. Applications of Yuyao PPO PX9406-701 include electrical/electronic applications and housings.

Characteristics include

Flame Rated

RoHS Compliant

Chemical Resistant

Flame Retardant

Good Dimensional Stability

General Information						
Features	Flame Retardant					
	Good Dimensional Stability					
	Good Electrical Properties					
	Good UV Resistance					
	High Heat Resistance					
	High Rigidity					
	Low Shrinkage					
	Solvent Resistant					
Uses	Connectors					
	Electrical Parts					
	Electrical/Electronic Applications					
	Housings					
	Solar Panels					
RoHS Compliance	RoHS Compliant	RoHS Compliant				
Processing Method	Injection Molding					
Physical	Nominal Value	Unit	Test Method			
Specific Gravity	1.09	g/cm³	ASTM D792			
Molding Shrinkage - Flow	0.50 to 0.80	%	ASTM D955			
Mechanical	Nominal Value	Unit	Test Method			
Tensile Strength	65.0	MPa	ASTM D638			
Tensile Elongation (Break)	5.0	%	ASTM D638			
Flexural Modulus	3200	MPa	ASTM D790			
Flexural Strength	100	MPa	ASTM D790			
Impact	Nominal Value	Unit	Test Method			
Notched Izod Impact (Area)	14.0	kJ/m²	ASTM D256			
Aging	Nominal Value					

Aging Resistance (150°C)	5		
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8			
MPa, Unannealed)	125	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	2.3E+3	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	V-0		
3.20 mm	V-0		
Injection	Nominal Value	Unit	
Drying Temperature	100 to 115	°C	
Drying Time	4.0 to 5.0	hr	
Processing (Melt) Temp	250 to 280	°C	
Mold Temperature	60.0 to 80.0	°C	
Injection Pressure	70.0 to 100	MPa	

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