Gravi-Tech™ GRV-NY-085-W-NAT

Polyamide 6

PolyOne Corporation

Message:

Gravi-Tech™ GRV-NY-085-W-NAT is a Polyamide 6 (Nylon 6) product. It can be processed by injection molding and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Applications of Gravi-Tech™ GRV-NY-085-W-NAT include industrial applications, medical/healthcare and sporting goods. Primary characteristic: non-toxic.

General Information				
Features	High Specific Gravity			
	Non-Toxic			
Uses	Industrial Applications			
	Medical/Healthcare Applications			
	Projectiles			
	Sporting Goods			
	Weighting & Balancing			
Appearance	Natural Color			
Forms	Pellets			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	8.48	g/cm³	ASTM D792	
Molding Shrinkage - Flow	0.50 to 1.1	%	ASTM D955	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus ¹	11000	MPa	ASTM D638	
Tensile Strength ² (Yield)	62.1	MPa	ASTM D638	
Tensile Elongation ³ (Break)	1.0	%	ASTM D638	
Flexural Modulus	9650	MPa	ASTM D790	
Flexural Strength	107	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact (23°C, 3.18 mm, Injection Molded)	64	J/m	ASTM D256A	
Unnotched Izod Impact (23°C, 3.18 mm, Injection Molded)	290	J/m	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load			ASTM D648	
0.45 MPa, Unannealed	192	°C		
1.8 MPa, Unannealed	135	°C		
Injection	Nominal Value	Unit		
Drying Temperature	79.4	°C		

Drying Time	4.0	hr	
Processing (Melt) Temp	271 to 288	°C	
Mold Temperature	82.2 to 149	°C	
NOTE			
1.	Type I, 5.1 mm/min		
2.	Type I, 5.1 mm/min		
3.	Type I, 5.1 mm/min		

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