

LNP™ LUBRILOY™ RF208 compound

Polyamide 66
SABIC Innovative Plastics

Message:

LNP LUBRILOY* RF208 is a compound based on Nylon 66 resin containing Glass Fiber, Proprietary Lubricant. Added features of this material include: Internally Lubricated.

Also known as: LNP* LUBRILOY* Compound RF-40

Product reorder name: RF208

General Information			
Filler / Reinforcement	Glass fiber reinforced material		
Additive	Lubricant		
Features	Lubrication		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.34	g/cm ³	ASTM D792, ISO 1183
Molding Shrinkage			
Flow: 24 hours	0.40	%	ASTM D955
Transverse flow: 24 hours	1.1	%	ASTM D955
Vertical flow direction: 24 hours	1.1	%	ISO 294-4
Flow direction: 24 hours	0.41	%	ISO 294-4
Water Absorption			
24 hr, 50% RH	0.28	%	ASTM D570
Equilibrium, 23°C, 50% RH	0.40	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	12300	MPa	ASTM D638
--	10500	MPa	ISO 527-2/1
Tensile Strength			
Fracture	139	MPa	ASTM D638
Fracture	137	MPa	ISO 527-2
Tensile Elongation			
Fracture	2.5	%	ASTM D638
Fracture	2.7	%	ISO 527-2
Flexural Modulus			
--	9030	MPa	ASTM D790
--	11300	MPa	ISO 178
Flexural Strength			
--	200	MPa	ASTM D790
--	211	MPa	ISO 178
Coefficient of Friction			ASTM D3702 Modified

With self-dynamics	0.41		ASTM D3702 Modified
With Self-Static	0.30		ASTM D3702 Modified
Wear Factor - Washer	54.0	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D3702 Modified
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			
23°C	130	J/m	ASTM D256
23°C ²	13	kJ/m ²	ISO 180/1A
Unnotched Izod Impact			
23°C	720	J/m	ASTM D4812
23°C ³	56	kJ/m ²	ISO 180/1U
Instrumented Dart Impact			
23°C, Energy at Peak Load	10.6	J	ASTM D3763
--	3.59	J	ISO 6603-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
1.8 MPa, unannealed, 3.20mm	242	°C	ASTM D648
1.8 MPa, unannealed, 64.0mm span ⁴	238	°C	ISO 75-2/Af
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.15 - 0.25	%	
Rear Temperature	266 - 277	°C	
Middle Temperature	282 - 293	°C	
Front Temperature	293 - 304	°C	
Processing (Melt) Temp	271 - 282	°C	
Mold Temperature	82.2 - 93.3	°C	
Back Pressure	0.172 - 0.344	MPa	
Screw Speed	30 - 60	rpm	
NOTE			
1.	50 mm/min		
2.	80*10*4		
3.	80*10*4		
4.	80*10*4 mm		

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