Envir® PA66G15THL-BK0101

Polyamide 66

Barnet

Message:

Envir® PA66G15THL-BK0101 is a 15% Glass fiber reinforced Nylon 66 molding resin that is also highly Toughened. 66G15THL-BK0101 is Heat stabilized and hydrolysis resistant, it is optimized for strength and impact properties while giving excellent processibility. It is provided Black in color.

General Information			
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
Additive	Heat Stabilizer		
	Hydrolysis Resistant		
Features	Good Processability		
	Heat Stabilized		
	Hydrolysis Resistant		
Appearance	Black		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.22	g/cm³	ASTM D792
Melt Volume-Flow Rate (MVR) (280°C/2.16			
kg)	15.0	cm ³ /10min	ASTM D1238
Ash Content	15	%	ASTM D5630
Moisture Content	< 0.20	%	ASTM D6980
Granularity	3.40	g/100 pellets	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	5780	MPa	ISO 527-2
Tensile Stress			ISO 527-2
Yield	110	MPa	
Break	108	MPa	
Tensile Strain (Break)	4.5	%	ISO 527-2
Flexural Modulus	5330	MPa	ISO 178
Flexural Stress	185	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C)	15	kJ/m²	ISO 180/A
Unnotched Izod Impact Strength (23°C)	60	kJ/m²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Peak Melting Temperature	260	°C	ASTM D3418

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