

IROSTIC® M 8304

Thermoplastic Polyurethane Elastomer

Huntsman Corporation

Message:

IROSTIC® is the Huntsman trade name for a range of polyurethane based raw materials for the manufacture of TPU adhesives.

IROSTIC® is globally available in a broad range of base polyol and isocyanate chemistries and can be used as a one or two-component system with IRODUR® cross-linkers.

IROSTIC® "Footwear Adhesives" features:

Very good heat resistance

Good adhesion to various substrates

Good green strength

May be used as one or two component adhesives

High tear resistance

Good hydrolysis resistance

Low temperature flexibility

High peel strength

IROSTIC® "Adhesives" applications:

Footwear

Laminating Adhesives

Do It Yourself

Textiles

Print industry

Bonding of woven / non-woven fabrics

Athletic shoes and sporting goods

Packaging materials

Aerospace and automotive assemblies

General Information			
Features	Heat resistance, high		
Uses	Packaging		
	Textile applications		
	Adhesive		
Processing Method	Extrusion		
Physical	Nominal Value		Test Method
Viscosity-15% solid in MEK ¹ (20°C)	LV - HV		
Crystallization Rate	7.0	min	Internal method
Flowability ²	88 - 115	°C	ASTM 28
Processing Temperature	130 - 190	°C	
SAFT ³	110 - 135	°C	Internal method
Hardness	Nominal Value		Test Method
Durometer Hardness ⁴			DIN 53505
Shaw A	93 - 97		DIN 53505
Shaw D	42 - 45		DIN 53505
Elastomers	Nominal Value	Unit	
Tensile Strength			
Yield	8.00 - 10.0	MPa	

Fracture	4.00 - 10.0	MPa	
Tensile Elongation (Break)	200 - 900	%	
Additional Information	Nominal Value	Unit	Test Method

Excellent adhesion to:
paper
textile

NOTE

- | | |
|----|--|
| 1. | # viscosities available within grade:
2 |
| 2. | @ average viscosity |
| 3. | cotton-cotton 0.5 kg load |
| 4. | @ average viscosity |

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