

# Mineralblend® PP-2400

Polypropylene Homopolymer

Colour Image Plastic Compound Sdn. Bhd. (CIPC)

## Message:

Mineralblend® PP-2400 is a medium flow mica filled polypropylene homopolymer compound characterized by good stiffness and dimensional stability with additional low shrinkage properties.

General Information			
Filler / Reinforcement	Mica, 20% Filler by Weight		
Features	Good Dimensional Stability		
	Good Stiffness		
	Homopolymer		
	Low Shrinkage		
	Medium Flow		
Uses	Appliances		
	Electrical/Electronic Applications		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.05	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	10	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.20 mm)	0.90 to 1.2	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	35.0	MPa	ASTM D638
Tensile Elongation (Break)	12	%	ASTM D638
Flexural Modulus	2750	MPa	ASTM D790
Flexural Strength	57.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	43	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 4.00 mm	130	°C	
1.8 MPa, Unannealed, 4.00 mm	80.0	°C	
Flammability	Nominal Value	Test Method	
Flame Rating (1.60 mm)	HB	UL 94	
Injection	Nominal Value	Unit	
Drying Temperature	100	°C	
Drying Time	2.0 to 4.0	hr	

Rear Temperature	180 to 190	°C
Middle Temperature	190 to 200	°C
Front Temperature	200 to 210	°C
Nozzle Temperature	210 to 220	°C
Processing (Melt) Temp	190 to 220	°C
Mold Temperature	60.0 to 70.0	°C

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519  
Phone: +86 13424755533  
Email: sales@su-jiao.com  
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

