

SLOVAMID® 6 OB

Polyamide 6

Plastcom

Message:

PA 6 for injection moulding, optical brightened, for mouldings with high surface brightness, with increased toughness and modulus of elasticity in tension in comparison with the basic type. The microcrystal structure guarantees the isotropy of mechanical properties. Use in the engineering and electrical industry. Delivered in natural mode.

General Information			
Features	Good Stiffness		
	Good Toughness		
	High Gloss		
Uses	Electrical/Electronic Applications		
	Engineering Parts		
Appearance	Colors Available		
	Natural Color		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	PA 6		
Physical	Nominal Value	Unit	Test Method
Density	1.13	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	6.0	g/10 min	ISO 1133
Molding Shrinkage			STM 64 0808
Across Flow	1.4	%	
Flow	1.4	%	
Water Content	0.15	%	ISO 960
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3400	MPa	ISO 527-2
Tensile Stress (Yield)	85.0	MPa	ISO 527-2
Tensile Strain (Yield)	3.5	%	ISO 527-2
Flexural Modulus	2950	MPa	ISO 178
Flexural Stress	115	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	4.0	kJ/m ²	
23°C	5.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179

-20°C	No Break		
23°C	No Break		
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	55.0	°C	ISO 75-2/B
Vicat Softening Temperature	190	°C	ISO 306/B
Melting Temperature (DSC)	220	°C	ISO 3146
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	IEC 60093
Volume Resistivity	1.0E+14	ohms·cm	IEC 60093
Electric Strength	18	kV/mm	IEC 60243-1
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-2		UL 94
Glow Wire Ignition Temperature	960	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	240 to 270	°C	
Mold Temperature	60.0 to 80.0	°C	
Injection Pressure	70.0 to 120	MPa	

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