Ecomass® 3608BX60

High Density Polyethylene

Ecomass Technologies

Message:

Ecomass ® 3608BX60 is a High Density Polyethylene material filled with 20% filler. It is available in North America for compression molding or injection molding.

General Information			
Filler / Reinforcement	Filler,20% Filler by Weight		
Processing Method	Compression Molding		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.35	g/cm³	ASTM D792
Molding Shrinkage - Flow	0.60 to 1.0	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2070	MPa	ASTM D638
Tensile Strength	10.0	MPa	ASTM D638
Tensile Elongation (Break)	8.0	%	ASTM D638
Flexural Modulus	1930	MPa	ASTM D790
Flexural Strength	13.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	110	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	76.7	°C	
1.8 MPa, Unannealed	65.6	°C	
Injection	Nominal Value	Unit	
Processing (Melt) Temp	177 to 227	°C	
Mold Temperature	21.1 to 65.6	°C	

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Recommended distributors for this material

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