

Etinox® 630

Polyvinyl Chloride Homopolymer

Ercros, S.A.

Message:

The resin ETINOX 630 is a vinyl chloride homopolymer obtained by suspension polymerization.

CHARACTERISTICS:

The resin ETINOX 630 is a resin of medium molecular weight that has been selected to obtain good mechanical properties maintaining an excellent fluidity when mixed.

Given the morphology of the particle size, ETINOX 630 presents good absorption of any type of plasticizer and gives final products high transparency and a lack of fish-eyes. The resin also has good thermal stability and initial color.

RECOMMENDED APPLICATIONS:

ETINOX 630 is a very versatile resin that can be used in a great variety of applications, both for rigid and plasticized products.

Extruded semirigid and plasticized profiles

Calendered films and semirigid and plasticized sheets

Injected semirigid and plasticized products

Hose and electric cable coating

General Information			
Features	Good Flow		
	Good Thermal Stability		
	High Clarity		
	Homopolymer		
	Medium Molecular Weight		
	Semi Rigid		
Uses	Coating Applications		
	Film		
	Profiles		
	Sheet		
Appearance	Clear/Transparent		
Processing Method	Calendering		
	Injection Molding		
	Profile Extrusion		
Physical	Nominal Value	Unit	Test Method
Apparent Density	0.50	g/cm ³	ISO 60
K (wear) Factor	64.0		ISO 1628-2
Particle Size			ISO 4610
<0.063 µm	2.00	%	
>0.250 µm	2.00	%	
Specific Viscosity ¹	0.393		ISO 1628-2
Volatiles	0.20	%	ISO 1269
NOTE			

1.

0.4 gr of resin in 100 cc of
cyclohexanone at 25°C

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