Elastron® G G100.A55.B

Styrene Ethylene Butylene Styrene Block Copolymer

Elastron USA, Inc.

Message:

A soft, black SEBS based thermoplastic elastomer (TPE) compound that offers good physical properties and chemical resistance. Bondable to: PP, EVA, PE

General Information						
Features	Block Copolymer					
	Bondability					
	Good Chemical Resistance					
	Soft					
RoHS Compliance	RoHS Compliant					
Appearance	Black					
Forms	Pellets	Pellets				
Processing Method	Injection Molding					
Physical	Nominal Value	Unit	Test Method			
Specific Gravity	1.16	g/cm³	ASTM D792			
Molding Shrinkage			ASTM D955			
Flow	1.9	%				
Across Flow	0.91	%				
Hardness	Nominal Value	Unit	Test Method			
Durometer Hardness (Shore A)	55		ASTM D2240			
Elastomers	Nominal Value	Unit	Test Method			
Tensile Stress			ASTM D412			
100% Strain	1.50	MPa				
300% Strain	2.10	MPa				
Tensile Strength (Break)	4.00	MPa	ASTM D412			
Tensile Elongation (Break)	700	%	ASTM D412			
Tear Strength	27.0	kN/m	ASTM D624			
Compression Set			ASTM D395			
23°C, 22 hr	19	%				
70°C, 22 hr	45	%				
100°C, 22 hr	67	%				
Flammability	Nominal Value		Test Method			
Flame Rating	НВ		UL 94			
Additional Information	Nominal Value		Test Method			
Ozone Resistance - Stressed	No Cracks		ASTM D518			
Injection	Nominal Value	Unit				

Suggested Max Regrind	20	%	
Rear Temperature	145 to 175	°C	
Middle Temperature	155 to 185	°C	
Front Temperature	160 to 190	°C	
Nozzle Temperature	175 to 205	°C	
Mold Temperature	25.0 to 50.0	°C	

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