

Plaslube® PC GF10 TL4

Polycarbonate
Techmer Engineered Solutions

Message:

Plaslube®PC GF10 TL4 is a polycarbonate (PC) product, which contains a 10% glass fiber reinforced material. It can be processed by injection molding and is available in North America.
Features include:
flame retardant/rated flame
Lubrication

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 10% filler by weight		
Additive	PTFE lubricant		
Features	Lubrication		
Appearance	Available colors		
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Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.27	g/cm ³	ASTM D792
Water Absorption (24 hr)	0.020	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	116		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	54.5	MPa	ASTM D638
Tensile Elongation (Break)	5.0	%	ASTM D638
Flexural Modulus	3450	MPa	ASTM D790
Flexural Strength	89.6	MPa	ASTM D790
Coefficient of Friction			ASTM D1894
With steel-dynamic	0.19		ASTM D1894
With steel-static	0.20		ASTM D1894
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	200	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	143	°C	ASTM D648
1.8 MPa, not annealed	138	°C	ASTM D648
CLTE - Flow	3.2E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms · cm	ASTM D257

Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.5 mm)	V-2		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	2.0 - 4.0	hr	
Suggested Max Moisture	0.10	%	
Rear Temperature	302 - 316	°C	
Middle Temperature	316 - 332	°C	
Front Temperature	310 - 327	°C	
Nozzle Temperature	310 - 327	°C	
Processing (Melt) Temp	304 - 327	°C	
Mold Temperature	71 - 88	°C	
Injection Rate	Moderate		
Back Pressure	0.00 - 0.689	MPa	
Injection instructions			

Screw Speed: Medium Recommendations for Molding and Tool Conditions: Well vented mold Moisture Content, as received: Product is packaged at 0.2% or less.

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Recommended distributors for this material

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