

PLANAC BT-2215-60

Polybutylene Terephthalate

TOYOBO America, Inc.

Message:

PLANAC BT-2215-60 is a polybutene terephthalate (PBT) product, which contains a 15% glass fiber reinforced material. It can be processed by injection molding and is available in North America or Asia Pacific.

Features include:

flame retardant/rated flame

high liquidity

Good toughness

General Information			
UL YellowCard	E51743-100754853		
Filler / Reinforcement	Glass fiber reinforced material, 15% filler by weight		
Features	High liquidity		
	Good toughness		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.54	g/cm ³	ASTM D792
Molding Shrinkage			ASTM D955
Flow	0.40	%	ASTM D955
Transverse flow	1.3	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.070	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	118		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6000	MPa	ASTM D638
Tensile Strength	90.0	MPa	ASTM D638
Tensile Elongation (Break)	3.8	%	ASTM D638
Flexural Modulus	5000	MPa	ASTM D790
Flexural Strength	145	MPa	ASTM D790
Compressive Strength	110	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	75	J/m	ASTM D256
Unnotched Izod Impact	450	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	200	°C	ASTM D648
CLTE - Flow (-30 to 100°C)	4.8E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method

Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength (1.60 mm)	26	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.60		ASTM D150
Dissipation Factor (1 MHz)	0.020		ASTM D150
Arc Resistance	120	sec	ASTM D495
Comparative Tracking Index (CTI)	240	V	UL 746
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.300 mm)	V-0		UL 94

Additional Information

The value shown for Comparative Track Index, UL 746, was tested in accordance with ASTM D3638. Flexural Elongation @ Break, ASTM D790: 4.2%

Injection	Nominal Value	Unit
Rear Temperature	240 - 270	°C
Middle Temperature	240 - 270	°C
Front Temperature	240 - 270	°C
Mold Temperature	50.0 - 100	°C

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

