

RTP 1399 X 115071 B

Polyphenylene Sulfide

RTP Company

Message:

Glass Fiber - Carbon Nanotube - ESD Protection

General Information			
Filler / Reinforcement	Carbon Nano		
	Glass Fiber		
Features	ESD Protection		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.59	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.20 to 0.30	%	ASTM D955
Moisture Content	0.040	%	
Static Decay	< 2.0	sec	FTMS 101C 4046.1
Primary Additive	30	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	13800	MPa	ASTM D638
Tensile Strength	131	MPa	ASTM D638
Tensile Elongation (Yield)	1.0	%	ASTM D638
Flexural Modulus	12400	MPa	ASTM D790
Flexural Strength	207	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	69	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	350	J/m	ASTM D4812
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity			
--	1.0E+3 to 1.0E+5	ohms	ASTM D257
--	1.0E+2 to 1.0E+4	ohms	ESD STM11.11
Volume Resistivity	< 1.0E+2	ohms · cm	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	149	°C	
Drying Time	6.0	hr	
Processing (Melt) Temp	307 to 329	°C	
Mold Temperature	135 to 177	°C	
Injection Pressure	68.9 to 103	MPa	

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