ALCOM® PA66 910/1 GF30 PTFE15 SI2

Polyamide 66

ALBIS PLASTIC GmbH

Message:

ALCOM® PA66 910/1 GF30 PTFE15 SI2 is a Polyamide 66 (Nylon 66) product filled with 30% glass fiber. It can be processed by injection molding and is available in Asia Pacific, Europe, or North America. Applications of ALCOM® PA66 910/1 GF30 PTFE15 SI2 include automotive and engineering/industrial parts.

Characteristics include:

REACH Compliant

RoHS Compliant

Lubricated

Heat Stabilizer

Wear Resistant

General Information							
Filler / Reinforcement		Glass Fiber,30% Filler by Weight					
Additive		Heat Stabilizer					
		PTFE Lubricant (15%)					
		Silicone Lubricant (2%)					
Features		Good Wear Resistance					
		Heat Stabilized					
		Lubricated					
Uses		Automotive Applications					
		Bearings					
Agency Ratings		EC 1907/2006 (REACH)					
RoHS Compliance		RoHS Compliant					
Processing Method		Injection Molding					
Physical	Dry	Conditioned	Unit	Test Method			
Density	1.48		g/cm³	ISO 1183			
Mechanical	Dry	Conditioned	Unit	Test Method			
Tensile Modulus	9500	6500	MPa	ISO 527-2			
Tensile Stress (Break)	150	114	MPa	ISO 527-2			
Tensile Strain (Break)	3.1	4.4	%	ISO 527-2			
Flexural Modulus	8500	6300	МРа	ISO 178			
Flexural Stress	235	180	MPa	ISO 178			
Impact	Dry	Conditioned	Unit	Test Method			
Charpy Notched Impact Strength (23°C)	12	15	kJ/m²	ISO 179/1eA			
Charpy Unnotched Impact Strength (23°C)	70	70	kJ/m²	ISO 179/1eU			

Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection				
Temperature (1.8 MPa,				
Unannealed)	255		°C	ISO 75-2/A
Vicat Softening				
Temperature	255		°C	ISO 306/B50
Injection	Dry	Unit		
Drying Temperature -				
Desiccant Dryer	80.0		°C	
Drying Time - Desiccant				
Dryer	2.0 to 12		hr	
Processing (Melt) Temp	280 to 300		°C	
Mold Temperature	80.0 to 120		°C	

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