

PLUSTEK PB303G6

Polyamide 6
Polyram Ram-On Industries

Message:
30% Glass Fiber Reinforced, Heat Stabilized Polyamide 6 for Injection Moulding applications.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Additive	heat stabilizer		
Features	Thermal Stability		
RoHS Compliance	RoHS compliance		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.36	g/cm ³	ASTM D792, ISO 1183
Molding Shrinkage			
Flow	0.30 - 0.70	%	ASTM D955
--	0.30 - 0.70	%	ISO 2577
Water Absorption			
Saturation	6.6	%	ASTM D570
Saturated, 23°C	6.6	%	ISO 62
Equilibrium, 23°C, 50% RH	2.1	%	ASTM D570, ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	122		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	9000	MPa	ASTM D638, ISO 527-2
Tensile Strength (Yield)	180	MPa	ASTM D638, ISO 527-2
Tensile Elongation (Break)	3.5	%	ASTM D638, ISO 527-2
Flexural Modulus	8500	MPa	ASTM D790, ISO 178
Flexural Strength	250	MPa	ASTM D790, ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-30°C	10	kJ/m ²	ISO 179
23°C	16	kJ/m ²	ISO 179
Notched Izod Impact			
23°C	120	J/m	ASTM D256
-30°C	9.0	kJ/m ²	ISO 180
23°C	12	kJ/m ²	ISO 180
Unnotched Izod Impact Strength			ISO 180
-30°C	70	kJ/m ²	ISO 180
23°C	75	kJ/m ²	ISO 180

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, not annealed	217	°C	ASTM D648, ISO 75-2/B
1.8 MPa, not annealed	205	°C	ASTM D648, ISO 75-2/A
Maximum operating temperature-Short Peaks Operation	200	°C	
Maximum Continuous Use Temperature	110	°C	
Flammability	14	mm/min	FMVSS 302
Melting Temperature	218	°C	ISO 11357-3, ASTM D3417
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+12	ohms	IEC 60093
Volume Resistivity	1.0E+17	ohms·cm	IEC 60093
Dielectric Strength	80	kV/mm	IEC 60243-1
Dielectric Constant (1 MHz)	3.80		IEC 60250
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.00 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	85.0	°C	
Drying Time	3.0	hr	
Suggested Max Moisture	0.15	%	
Rear Temperature	220 - 260	°C	
Middle Temperature	230 - 265	°C	
Front Temperature	250 - 270	°C	
Mold Temperature	55.0 - 95.0	°C	
Injection Pressure	70.0 - 105	MPa	
Injection Rate	Fast		
Holding Pressure	30.0 - 70.0	MPa	
Back Pressure	0.350 - 0.700	MPa	
Screw Speed	60 - 90	rpm	
Injection instructions			

Fill Speed: 50 to 75 mm/sec

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT