# Fluoroplex GF 313 - GML

## Polytetrafluoroethylene

#### **UNIFLON**

### Message:

Fluoroplex GF 313-GML is a polytetrafluoroethylene (PTFE) product, which contains 10% glass fiber reinforced materials and 3.0% graphite powder. It can be processed by sintering or injection molding and is available in North America or Latin America.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 10% filler by weight		
	Graphite powder, 3.0% filler by weight		
Features	Low liquidity		
Processing Method	Sintering		
Trocessing method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	2.16 - 2.20	g/cm³	Internal method
Contractility-Sintering	1.2 - 2.2	%	Internal method
Sintering Temperature - Maximum	365	°C	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	62 - 68		Internal method
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength	24.5	MPa	Internal method
Tensile Elongation (Break)	210	%	Internal method
Additional Information	Nominal Value	Unit	
Code: 010040301			
Injection	Nominal Value	Unit	
Mold Temperature	21.0 - 25.0	°C	
Injection Pressure	44.1 - 53.9	MPa	

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#### Recommended distributors for this material

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