

TYLON® 235L

Polyamide 6
Tyne Plastics LLC.

Message:
Data was measured on natural colored test specimens.

General Information			
Additive	Lubricant		
Features	General Purpose		
	Lubricated		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.13	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	1.0 to 1.4	%	ASTM D955
Water Absorption (24 hr)	1.6	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	115		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	75.8	MPa	ASTM D638
Tensile Elongation (Break)	80	%	ASTM D638
Flexural Modulus	2760	MPa	ASTM D790
Flexural Strength	110	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (6.35 mm)	59	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	177	°C	
1.8 MPa, Unannealed	60.0	°C	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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