CERTENE™ LDF-420A

Low Density Polyethylene

Muehlstein

Message:

LDF-420A is a certified prime resin specially designed to meet the requirements of most 1 to 3 mils thickness Blown film liner applications. LDF-420A features easy processability. Large lot size and superior lot-to-lot uniformity ensure consistent film production. Minimum recommended film thickness is 1.0 mil. LDF-420A contains no slip and no antiblock. LDF-420A complies with FDA regulation 21CFR 177.1520 (c) 2.2 and with most international regulations concerning the use of Polyethylene in contact with food articles.

General Information				
Features	Workability, good			
	Compliance of Food Exposure			
Uses	Lining			
Agency Ratings	FDA 21 CFR 177.1520(c) 2.2			
Forms	Particle			
Processing Method	Blow film			
Physical	Nominal Value	Unit	Test Method	
Density	0.920	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	4.0	g/10 min	ASTM D1238	
Films	Nominal Value	Unit	Test Method	
Film Thickness - Tested	38	μm		
Film Thickness - Recommended / Available	Minimum 1.0 mil (25 μm)			
secant modulus			ASTM D882	
1% secant, MD: 38 µm	175	MPa	ASTM D882	
1% secant, TD: 38 µm	205	MPa	ASTM D882	
Tensile Strength			ASTM D882	
MD: Yield, 38 µm	10.0	MPa	ASTM D882	
TD: Yield, 38 μm	10.0	MPa	ASTM D882	
MD: Fracture, 38 µm	25.0	MPa	ASTM D882	
TD: Fracture, 38 µm	19.0	MPa	ASTM D882	
Tensile Elongation			ASTM D882	
MD: Fracture, 38 µm	350	%	ASTM D882	
TD: Fracture, 38 µm	600	%	ASTM D882	
Dart Drop Impact ¹ (38 µm)	85	g	ASTM D1709A	
Elmendorf Tear Strength			ASTM D1922	
MD : 38 µm	580	g	ASTM D1922	
TD : 38 µm	120	g	ASTM D1922	
Optical	Nominal Value	Unit	Test Method	
Gloss (60°, 38.0 µm, Blown Film)	10		ASTM D2457	

Haze (38.0 µm, Blown Film)	5.0	%	ASTM D1003	
Additional Information				
Film Specimen: 1.5 mils (38 μm) film, melt temperature 320-380°F (160-190°C), blow-up-ratio 2.25 :1.				
NOTE				
1.	F50			

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