Epoxies, Ect. 20-3068 (CAT.1)

Epoxy; Epoxide

Epoxies, Etc.

Message:

20-3068 is a room temperature curing, two component, epoxy potting compound and adhesive. This product provides good water resistance, adhesion, and toughness.

The 20-3068 Epoxy System meets the Food and Drug Administration (FDA) regulations permitting use in "indirect" food contact applications. The raw materials used in the products comply with the FDA regulations of Title 21 Code of Federal Regulations under Sections 175.105 and 175.300.

Excellent adhesion

Excellent chemical and corrosion resistance

Excellent electrical insulation

General Information				
Features	Electrically Insulating			
	Food Contact Acceptable			
	Good Adhesion			
	Good Chemical Resistance			
	Good Corrosion Resistance			
	Good Toughness			
	Low to No Water Absorption			
Uses	Adhesives			
	Electronic Insulation			
	Food Service Applications			
	Non-specific Food Applications			
Agency Ratings	FDA 21 CFR 175.105			
	FDA 21 CFR 175.300			
Appearance	Clear Amber			
Processing Method	Potting			
Mechanical	Nominal Value	Unit		
Flexural Strength	78.7	MPa		
Thermal	Nominal Value	Unit		
Glass Transition Temperature	45.0	°C		
CLTE - Flow	7.5E-5	cm/cm/°C		
Thermoset	Nominal Value	Unit		
Thermoset Mix Viscosity (25°C)	1400	сР		
Uncured Properties	Nominal Value	Unit		
Color	Clear/Transparent			
Mix Ratio by Weight (PBW)				

Part A	100		
Part B	50		
Density (25°C)	0.948	g/cm³	
Curing Time			
50°C	3.0 to 5.0	hr	
23°C	24	hr	
Shelf Life	12	month	
Cured Properties	Nominal Value	Unit	
Shore Hardness (Shore D)	85		
Tensile Strength	47.2	MPa	
Tensile Elongation at Break	2.0	%	
Compression Strength	89.6	MPa	
Relative Permittivity			
100 kHz	3.20		
60 Hz	3.50		
Volume Resistivity			
100°C	1.3E+13	ohms·cm	
25°C	> 1.0E+16	ohms·cm	
60°C	2.0E+16	ohms·cm	
Dissipation Factor			
60 Hz	5.0E-3		
100 kHz	0.022		

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