

POLYblend PC/ABS 45V

Polycarbonate + ABS

Polykemi AB

Message:

PC/ABS-blend Flame retarded

General Information			
Additive	Flame Retardant		
Features	Flame Retardant		
Physical	Nominal Value	Unit	Test Method
Density	1.19	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (240°C/5.0 kg)	20	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	0.50 to 0.70	%	
Flow	0.50 to 0.70	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Strain (Yield)	4.5	%	ISO 527-2
Flexural Modulus (23°C)	2400	MPa	ISO 178
Flexural Stress	85.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	20	kJ/m ²	
23°C	30	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ¹			
0.45 MPa, Unannealed	100	°C	ISO 75-2/B
1.8 MPa, Unannealed	90.0	°C	ISO 75-2/A
Vicat Softening Temperature	105	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating (2.50 mm)	V-2		UL 94
Glow Wire Ignition Temperature (1.60 mm)	960	°C	IEC 60695-2-13
NOTE			
1.	120°C/hr		

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